

JAGUAR XJ40 TAIL LIGHT LENSES

INSTALLATION INSTRUCTIONS



Below is a series of photos illustrating the steps required to perform this task. The photos also show the internal configuration and the secondary lenses which cannot be seen until the old lens is cut off the assembly.

Taillight lens replacement on these cars is not a simple process, as the lenses are glued to the bulbholder assemblies. The procedure requires careful removal of the original lens from the taillight assembly. The following images expose what lies below the outer lens.

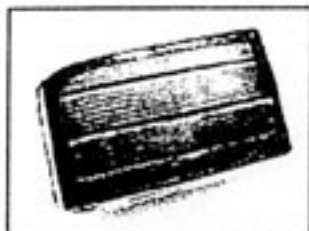
Original 1992
Jaguar Vanden
Plas Rear taillight
lens.



Remove bulb holder.

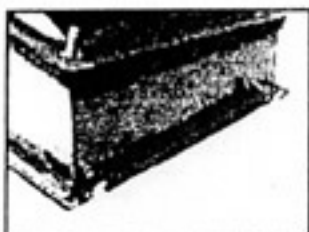
Remove 4 nuts at each
corner of taillight.

Front of taillight
assembly.



Rear of taillight assembly.

Remove chrome
trim from Vanden
Plas assembly (if
applicable).



Cut around edge being
careful not to damage inner
lenses that are 1/4" or so
under the outer clear lens.
Remove plastic outer lens
from assembly by snipping
small pieces.

Remove all of the
original lens from
the deep groove.



On the Vanden Plas lens,
notice the dark and clear
pieces. The dark pieces are
from around the edge.

Paint the rear face
of the new lens
edges black.



Set the inner lenses into
position (loose - not glued)
and glue the new outer lens
into the groove using
epoxy. Reinstall the chrome
trim.

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